

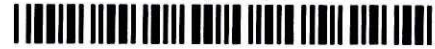


Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4918-3

Job Sheet 180224



Part No: D4918-3

Job Qty: 4 ea

Part Name: Wearplate Center Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/3/18

Job Tracking No:

Due Date: 8/3/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV B SHEET 1 IPP REV:A 13.12.09 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		8/3/18	0.00	0.00	Start Up Waterjet		SC 8/17/18
100	Waterjet	4 pcs		8/3/18	0.00	0.70	Waterjet1		SC 8/20/18
110	QC	4 pcs		8/3/18	0.00	0.00	QC2 Waterjet-1		SC 8/27/18
120	QC	4 pcs		8/3/18	0.00	0.00	QC8-5		38
130	Brake NC	4 pcs		8/3/18	0.00	0.23	Brake NC 1		DAS 9-89 SP
140	QC	4 pcs		8/3/18	0.00	0.00	QC5		38
150	SprayPaint	4 pcs		8/3/18	0.00	0.13	Spray Paint		9-89 JUL 19 2018
160	QC	4 pcs		8/3/18	0.00	0.00	QC5		38
170	Packaging	4 pcs		8/3/18	0.00	0.00	Packaging3-2		9-89 18-7-27
180	QC21-SA	4 Ea		8/3/18	0.00	0.00	QC21		9-89 JUL 23 2018

Part Op 110 - QC2- Inspect parts off machine FAI/FAIB

Descriptions: 120 - QC8- Inspect parts - second check

140 - QC5- Inspect part completeness to step on W/O

160 - QC5- Inspect part completeness to step on W/O

170 - Identify as per dwg & Stock Location:

180 - QC21- Final Inspection - Work Order Release

Rockguard 138886

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	3.0960 sf (.774 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	3	214	0



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CANADA
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Container No: S089864



Part: D4918-3

Job No: 180224

Serial No/Batch: S089864

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/08/18

78
S1
771
3-26
39
DYE
2-26
39
DYE
39
DYE
39
DYE

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearplate	0.188Inches + 0.005 - 0.001	0.193 0.187	0.193	
2	Wearplate	0.300Inches ± 0.010	0.310 0.290	0.308	
3	Wearplate	0.300Inches ± 0.010	0.310 0.290	0.307	
4	Wearplate	2.063Inches ± 0.010	2.073 2.053	2.068	
5	Wearplate	2.813Inches ± 0.010	2.823 2.803	2.817	
6	Wearplate	33.750Inches ± 0.010	33.760 33.740	33.75	
7	Wearplate	5.625Inches ± 0.010	5.635 5.615	5.630	
8	Wearplate	37.130Inches ± 0.030	37.160 37.100	37.130	
9	Wearplate	0.040Inches ± 0.010	0.050 0.030	0.038	

Plex 7/3/18 1:44 PM dart.white.jesse